

What is claimed is:

1. A quick change roll-fed high speed labeling system, comprising:
 a conveyor for moving articles to be labeled;
 an infeed screw assembly for spacing and stabilizing said articles, said
 infeed screw assembly comprising a feedscrew having a plurality of pockets for
 5 receiving and properly spacing successive incoming articles, said feedscrew
 assembly having a gear drive, and having means for pivoting said feedscrew both
 vertically and horizontally;
 a rotatable starwheel assembly having a plurality of spaced pockets for
 receiving individual ones of said articles therein;
 10 a rotatable vacuum drum assembly; and
 a supply of roll fed labels, wherein said labels are dispensed singly onto a
 label receiving face of said rotatable vacuum drum assembly.
2. A quick change roll-fed high speed labeling system, comprising:
 a conveyor for moving articles to be labeled;
 an infeed screw assembly for spacing and stabilizing said articles;
 a rotatable starwheel assembly having a plurality of spaced pockets for
 5 receiving individual ones of said articles therein;
 a rotatable vacuum drum assembly comprising a three-ported valving
 system; and
 a supply of roll fed labels, wherein said labels are dispensed singly onto a
 label receiving face of said rotatable vacuum drum assembly.